

# CASE STUDY

## Innovative Explosion Protection for the Cement Industry



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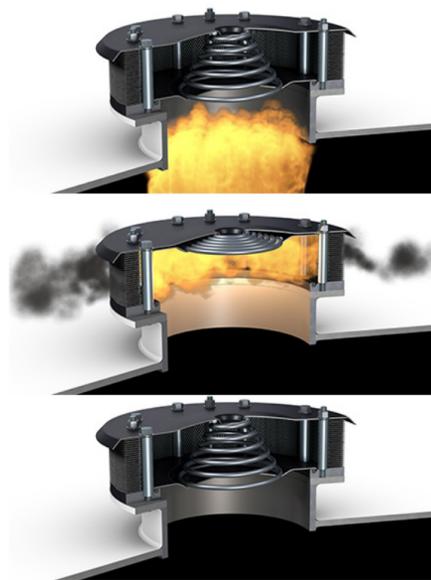
When the Czech branch of a globally recognised leader in industrial weighing, feeding, measuring and process technologies encountered technical design challenges in providing an explosion protection concept for a client, they turned to IEP Technologies Europe for an innovative and low maintenance solution. The end user, a major building materials and solutions company with plants and operations worldwide, produce a range of construction materials including cement, aggregates and ready-mix concrete for use in small, local housing developments through to large technically and architecturally challenging infrastructure projects.



The project involved the installation of a new multi-stage pre-heater process in a cement production plant located in Canada. The raw materials used in the production of cement, namely limestone together with clay or shale, are crushed to a very fine powder and blended to form what is known as “raw feed” or “raw mix”. This blended raw material is then progressively heated in the pre-heater using hot exhaust gases from the kiln before finally being transferred to the cement kiln where it reaches a temperature of approximately 1400 C to 1500 C, which is necessary to attain calcination and form larger pieces typically known as “clinker”. The clinker is then cooled before being milled to a powder to form cement. In this plant the fuel used for the burner is a sustainable “bio-mass” and the main explosion risk identified within the system is present in the form of the potential for hot particles or glowing “nests” emanating from the conveying system in addition to the possibility that ignition from the burner could be transferred up into the ducting.

IEP Technologies had supplied mechanical flameless explosion devices to protect single, discreet process vessels or equipment for this customer in the past, but for this project an important difference was that an overall protection scheme was required for the entire pre-heater process. Usually in these types of applications, “active” solutions such as explosion suppression devices or fast acting isolation valves would be used to mitigate against the effects of an explosion occurring within the process and the chance of this propagating to other sections to create more powerful secondary explosions. However, for this project the customer had insisted on “passive” mechanical devices being used to reduce the initial cost as well as ongoing maintenance. In view of the large internal volumes and complex geometry of the pre-heater plant, this presented certain design challenges that needed to be overcome. After several technical meetings and discussions involving IEP Germany, Hoerbiger Austria and the customer an acceptable solution was developed to provide explosion protection not only for the individual sections of the pre-heater (feeders, conveyors, chutes, ducting etc), but which crucially also prevented any explosion events from propagating through to associated equipment.

The primary explosion protection was achieved through installing multiple Hoerbiger EVN flameless explosion venting valves to specific locations within the process. The ATEX compliant EVN valve consists of a circular venting device with an integrated flame arrester.



When an explosion occurs, the venting device responds rapidly by opening and directing the vented explosion through the flame arrester, where the hot gases are cooled as they pass through the flame arrester material thus preventing flames from being expelled into the surrounding area.

A key feature of the EVN design also enables the valve to re-seal after activation, allowing the unit to stay in place to safeguard against future events without needing any maintenance or resetting, whilst integrated electronic controls keep plant personnel informed of the status of the system.

However as previously noted, it was vital to prevent explosive events occurring anywhere in the process from triggering secondary explosions that could be potentially devastating to the overall plant and any operating personnel working in the vicinity. Using data supplied by the customer and after detailed calculations and modelling it was determined that a workable solution could be found by using normal “product build-up” levels as an internal isolation barrier against explosion propagation. To ensure the correct filling quantities are maintained, level controls are installed to provide alarm/shutdown in case the product build up is not adequate to provide this degree of isolation.

After considering other alternatives this innovative solution was validated and accepted as a practical and low-maintenance solution by the customer, and they awarded the order to IEP Technologies. In February 2018, a quantity of 23 EVN valves of various sizes together with other installation materials were delivered to the site in Canada. The customer was extremely satisfied with this solution and intends to use it in future projects.

The technical design challenges presented by the demands of this project together with the hardware and protection concept proposed and ultimately selected by the customer fully illustrates IEP’s capability as a Trusted Industrial Explosion Protection Partner, comprising material testing, engineering review and design, system supply and ongoing maintenance, training and support. IEP Technologies Europe is part of the global HOERBIGER Safety Solutions network, with sales, service and support centres located across North America, Latin America, Middle East/Africa and Asia/Pacific, as well as Europe.

To learn more about Industrial Explosion Protection or to find your local IEP sales, service and support centre visit [www.ieptechnologies.com](http://www.ieptechnologies.com) or contact: +49 (0) 2102 5889-0

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